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# Specialist in:

Pumps and Systems

**Highest Availability and Reliability** 





## **Headquarter Pulogadung**



Resto "Cahaya"





## Welcome

BCU was initiated in 1979 to serve the needs of industrial activities for machining and installation, including engineering and system-design.

In 1984 BCU decided to focus on the field of pumps and systems, specializing in engineering technical design for fluid handling and control on the installation and operating-system that is often complicated and could be dangerous, hence it requires high reliability and accuracy.

Now, in 2015, BCU has surpassed the age of 36 years and recognized as the specialist for pump and system with international standard. BCU has the most references throughout Indonesia in the form of toughest pump installations with the most difficult conditions, which require the integrated studies and complex calculations on hydrodynamics, rotor-dynamic, metallurgy, stresses/strength analysis of elements, energy conversion, mechatronic, control & monitoring etc.

Resources of BCU-strength is mainly supported by dozens of engineers and technical experts, who love their work and with high loyalty have developed their mastery of science and technology applied in the field of pumps and systems and combine them with the extraordinary 20-35 years experience of continuous teamwork in the BCU.

BCU capabilities are sustained also by advanced machineries with high precision, such as: IntegreX 5-axis CNC-Multitasking-machine, large CNC machining-center, heavy-duty vertical CNC-lathe, GTAW/SMAW quality welding, sandblasting-room etc. To ensure the product performance, BCU has the facility for testing of pumps and systems, such as underground water reservoir of 180 m³, standby power-supply 730 kW which can be increased up to 1.3 MW, Coriolis flowmeter (accuracy of 0.05%), DTC-frequency inverters, direct shaft torquemeter, simultaneous 4-points vibration pick-up, modular data processing with scada etc.

Striving to be the icon of professional company, in cooperation with many global reputable partner-enterprises, BCU is moving forward to become the oldest leading specialist in Indonesia to address the needs of all pumps and systems with the most challenging requirements.

To ensure sustainability and continuity of quality improvement, after the ISO 9001 certification since 2003, BCU further ascertain itself to be the leading Indonesian company in the field of pumps and systems with ISO 14001 and OHSAS 18001 certificates. In the role for contributing the economic resilience of Indonesia, BCU continues to raise the level of local content in the products, which are not merely mass produced goods, but also a source of high-value intellectual powers, such as innovation, research and development on the application of high-tech systems.



#### **VISION:**

Creatively work hard for delivering superior products, which are useful for customers, society, nation and state, as well as improve the life quality of employees.









#### **MISSION:**

#### **GOAL:**

Providing the best products and services for the customers.

#### **VALUE / CHARACTER:**

- a. Honest and open-minded
- b. Work wholeheartedly and responsibly.



#### **STRATEGY/POLICY:**

Implementing the Integrated Management System (ISO 9001, ISO 14001 and OHSAS 18001):

- a. Continuous quality improvement through science, technology, experience and effective/ efficient working system.
- b. Preserve the environment, safety and health at work.
- c. Comply with legislation and national/international standards that are related and relevant.



#### **WORKING CULTURE BCU:**

BCU working culture aligns quality, reliability and safety of products as the main target. Learning facilities, training programs and development are BCU's commitment to continue growing with a high standard of competence and skills. BCU engineers continue to extend the mastery of pump technique, combining innovation and experience in order to generate products of Indonesia, which is not less in quality than others.

$$\frac{1}{\sqrt{\lambda}} = -2 \log_{10} \left( \frac{\varepsilon/d}{3.71535} + \frac{2.51188}{Re \sqrt{\lambda}} \right)$$

$$\Delta p_{r} = 8 \rho K \frac{Q^{2}}{\pi^{2} d^{4}}$$

$$\Delta h_r = 8 \lambda L \frac{Q^2}{\pi^2 g d^5}$$







#### **WORKING ATMOSPHERE OF BCU:**

BCU working environment combines pleasant condition, ample lighting, tranquillity, with the provision of cutting-edge technology, both hardware and software, so that qualified personnel of BCU produce the best system design that is free of error.

$$K = \frac{K_1}{Re} + K_{\infty} \left(1 + \frac{K_d}{d^{0.3}}\right)$$





#### **FABRICATION**



refinery, Port Dickson Malaysia



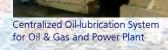
API 610 Base-frame of pumping-system for Combined-cycle Power Plant Tambak Lorok

#### **SYSTEM PACKAGING**



Boiler Feed Water Pumps with Oil-system 0.9 MW for Combined-cycle Power Plant Tambak Lorok





#### For:



Lub-Oil Central Distribution-System for Kaltim Prima Coal Mining in Sangata



## **SCOPE OF** Competent in Our Field COMPETENCY



- Pumping System Design
- Engineering Design
- Fabrication
- Testing
- Supervision for Installation
- Parameter Setting
- •First Start-up
- Training
- Service and Retrofit
- After Sales Service



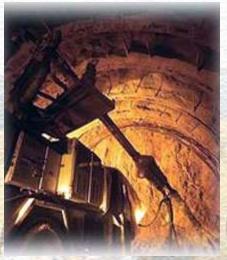






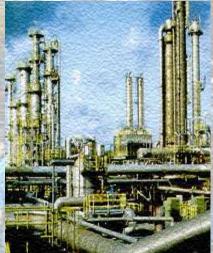
#### **USERS OF BCU PRODUCTS**

Nearly four decades BCU has been working hard and striving to present the best technical achievement work, for the benefit of our customers, since its founding, now and for the next generations.









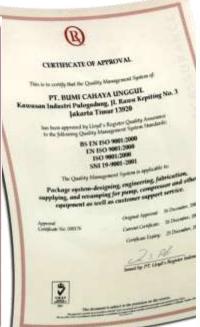






#### Standardization and Certification







**OHSAS 18001** 

ISO 9001

ISO 14001









BSN)

HASIL PENILAIAN EVALUASI SM AWARD SERDASARKAN KRITERIA SHI AWARD 2011

PT BUM CAHAYA UNGGUL

METTERIA	SCORE
A KINERUA DROVINIVOS	480
B. AVANDERESIS TERRACAP SVI.	990
C HVALIMINE	180
TOTAL SCORE	960



Quality
Qualit



#### SERTIFIKAT PENGHARGAAN

PT Bumi Cahaya Unggul

sebagai

Penerap Standar Nasional Indonesia (SNI)

Peserta SNI Award 2011 Jakarta, 14 Nopember 2011

> and Dr. Bambang Setladi Kepata





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#### **Modern CNC Machines**

(BCU operates large machines with high capability and high accuracy to make complex components with precision)





BCU CNC Machines at Pulogadung Workshop









For **Best Quality** 

(metal hardness control)

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## **Spare Parts Stockist**

R 20

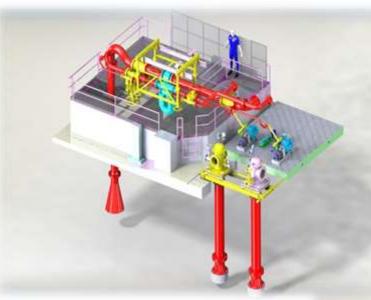
E13

Large
Number
of
Spare parts
Stock
Availability



#### **Testing Facility** for Pumps at BCU





- Hydrostatic Pressure Test
- Performance Test
- NPSHr Test
- Shaft Torque Test
- Shaft Power Test
- Efficiency Test
- Real Absorbed Power Test
- Working Stability Test
- Vibration Measurement
- •FFT Spectrum

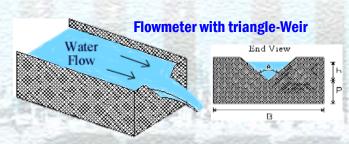
16

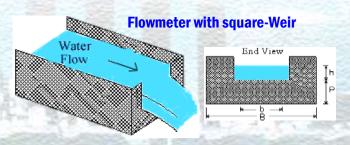
Reservoir (3 units):  $180 \text{ m}^3$ 

 $: 3100 \text{ m}^3/\text{jam}$ Flow up to

Pressure up to 200 bar **Power Supply** 730 kW **Overhead Crane 20** ton







SNI 0141 - SNI 7518 - ISO 1438 - ISO 1100 - ISO 4360 - ISO 4373 - ISO 9906 - ASTM D 5242-92 - ASTM D 5640-95







**Pressure** 







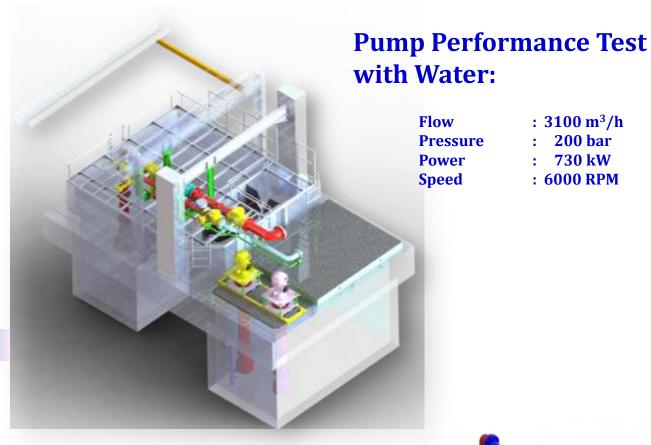


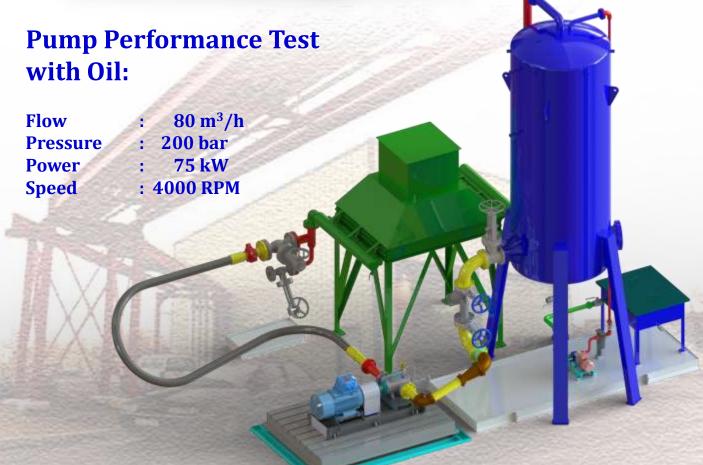
## Performance Test

Competent in Our Field









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## Quality Measurement

Competent in Our Field

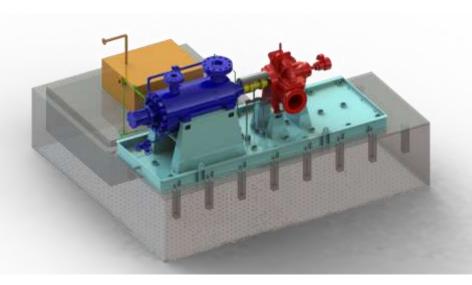
**Calibrated Instruments** with High Accuracy:

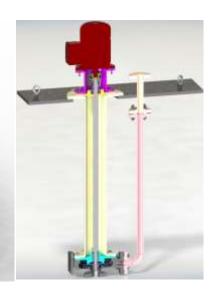


#### **Designing**



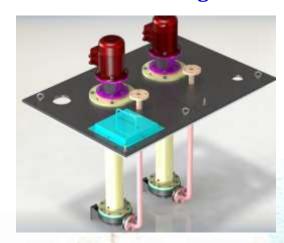
#### with 3 D





BCU has 9 CAD-3D licenses, which are used to optimize the model design and minimize errors in the design.







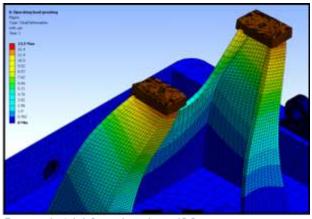


## **Analysis**



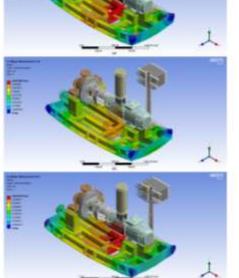
#### with Ansys





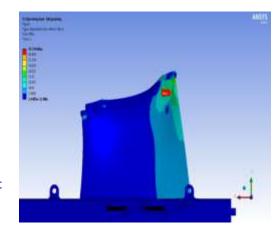
Pump pedestal deformed maximum 13.3 µm. (3130223 Proyek Suban Heating Make Up Pump)

Products od BCU are designed, calculated and analysed through Ansys simulation software (finite element engineering analysis on the effect of forces/moments), in order to ensure the safety and reliability of the system to survive for any load that may 21 occur and suffered since the transport up to long term operation.



#### **Mathematical Iteration** for Calculation of:

- Rigidity / Strength
- Twisting Stiffness
- Bending Potential
- von Mises Stress
- Natural Frequency
- Critical Point/Area
- Safety Factor
- Centre Point of Weight
- · Handling Method
- Structure Optimation

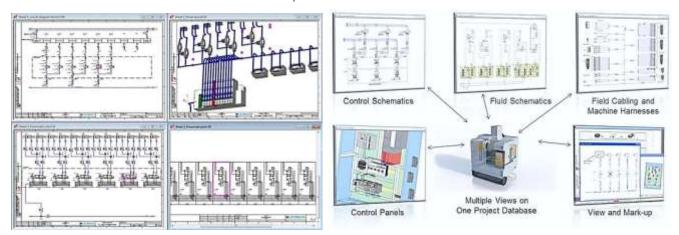




## Design of Control System



Competent in Our Field



For designing the topology and wiring-diagram of pump controller, BCU uses Zuken E3 software that integrates the database of components, sensors and commands in a complex networks accurately, in order to ensure absolute safety and operating steps according to the program.















# After Sales Service

Long experience in the field of pumps, evidenced by half of the 160 employees have over 10 years remained loyalty in joining BCU to handle pumps. Among them there are many who have more than 20 years, even over 30 years working in the BCU. The real strength and hardly unrivalled assurance.







## **Sump Pumps**





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**Developed and fabricated by BCU** 





# **BCU Products**

## Pump System Competent in Our Field

Fire Pump Package System









**Total EP Hydrocarbon Condensate Transfer Pumps** 



12.03.2014 10:49

# **BCU Products**



#### Competent in Our Field Pump System



**PLTGU Muara Tawar Jakarta** 

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Oil Process Pumping Pertamina Plaju





# **BCU Products**

## **Pump System**





#### Message

Through hard work with care and love to job and the spirit to produce the best

Proud to engage in the world of engineering with self-confidence for achievement, pursue science and technology in pump and system.

Staring glorious ideals, became icon of nation pride, continuously strengthen the capability.

With cooperation among partners across the world, to develop the equality in respect and dignity, for new humankind with endless peace.

BCU consistently,
move forward with experience,
innovatively creates most reliable product.
Thousands units pump system have been installed
in all locations/corners of the archipelago,
accomplish duties day and night
for Indonesia.



#### **Kantor Pusat**

#### **Kantor Cabang**

#### PT. BUMI CAHAYA UNGGUL

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Web : www.bcupt.id

## **Alamat BCU**

#### **IAWA TIMUR**

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